



CERTIFICATE

No 18101201

The present certificate confirms that

MetEst Steel OÜ

(Kõvaküla, Mulgi Vald, 69107, Estonia)

the fusion welding processes for manufacturing in workshop of the steelworks, designed by customers,

are functional and allow to fulfill the quality requirements prescribed in EN ISO 3834-3:2005 *Quality requirements for fusion welding of metallic materials – Part 3: Standard quality requirements.*

The subgrouping of welding materials according to the technical report CEN ISO/TR 15608:2017 *Welding – Guidelines for a metallic materials grouping system* are 1.1 and 1.2 and the welding processes according to the EN ISO 4063:2010 *Welding and allied processes – Nomenclature of processes and reference numbers* are 4063-121 and 4063-135.

This certificate presumes that MetEst Steel OÜ follows continuously requirements of the above mentioned standard, operates consistently according to the documented quality management system, worked out according to the standard EN ISO 3834-1:2005 *Quality requirements for fusion welding of metallic materials – Part 1: Criteria for the selection of appropriate level of quality requirements* and this system has been approved by the certification body Bureau Veritas. Also, according to the certification module VII (2+) the producer submits to the systematical surveillance that provide the periodical inspection and evaluation of the quality management system and performance of the quality requirements.

The certificate is based on the resolutions No 275 of 17th of October 2018 of the certification body and on the results of the performed certification procedures. Annex to certificate on 1 (one) page is integral part of this certificate

Certificate is valid until 16th of October 2021
Issued on 17th of October 2018

Tiit Hindreus
Country Manager



Bureau Veritas Eesti OÜ, Tartu mnt 24-22, 10115 Tallinn, Estonia



Annex to certificate no 18101201

Date 17.10.2018

Products:	Welded constructions, steel structures and elements.
Applicable standard:	Drawings presented by customer
Parent materials according to ISO/TR 15608	up to S355 (group 1.1 & 1.2)
Welding processes according to EN ISO 4063:	121 (Submerged arc welding with solid wire electrode (partly mechanized)) 135 (MAG welding with solid wire electrode)
Welding coordinator	Mait Kukk, born 20/12/1986 (IWE).
Documents used by manufacturer in relation to conformity to EN ISO 3834-5	Welders EN ISO 9606-1, welding operators EN ISO 14732; Welding coordination personnel EN ISO 14731; Qualification of welding procedures EN ISO 15614-1; Welding procedure specification EN ISO 15609-1; EN ISO 15607 Material grouping system CEN ISO/TR 15608; Non-destructive testing personnel EN ISO 9712; Calibration verification and validation of equipment EN ISO 17662 Inspection and testing during welding EN ISO 13916, Inspection and testing after welding EN ISO 17635; EN ISO 17636; EN ISO 17637; EN ISO 17638; EN ISO 17639; EN ISO 17640 Calibration verification and validation of measuring, inspection and testing equipment EN ISO 17662

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